



Nozzle Holders and Couplings Owner's Manual

Date of Issue 24/08/2026 TSOM 82G

SurfacePrep UK
36 Orgreave Drive, Handsworth,
Sheffield,
South Yorkshire,
S13 9NR,

[Tel Sales: 0114 254 0600](tel:01142540600)
[TotalCare: 0114 254 1520](tel:01142541520)
www.surfaceprep.co.uk
HC.sales@surfaceprep.com
HC.totalcare@surfaceprep.com

CE MACHINERY DIRECTIVE
(2006/42/EC)



CE DECLARATION OF CONFORMITY

We HODGE CLEMCO LTD declare that the supplied equipment when installed and used in accordance with the owner's manual provided, conforms with the essential health and safety requirements of the above machinery directive

UKCA LEGISLATION
(SUPPLY OF MACHINERY (SAFETY) REGULATIONS 2008 S.I. 2008:1597)



UKCA DECLARATION OF CONFORMITY

We HODGE CLEMCO LTD declare that the supplied equipment when installed and used in accordance with the owner's manual provided, conforms with the essential health and safety requirements of the above UKCA legislation.

A handwritten signature in black ink, appearing to read 'Steven Staples'.

STEVEN STAPLES
Engineering Manager

A handwritten signature in black ink, appearing to read 'Paul Griffiths'.

PAUL GRIFFITHS
Managing Director

MAINTENANCE INSPECTION CONTRACT

In response to numerous requests, we are now able to offer a Maintenance Inspection Contract for your Clemco Equipment.

These requests have been made by customers who appreciate the benefits of regular inspection/servicing on a planned basis. The remedial work that follows a breakdown or worse, the need for early equipment replacement due to accelerated wear may easily exceed the cost of a Maintenance Inspection Contract. If you would like further detail please contact our Customer Services Department on **0114 2540600**

A request for more information does not represent any form of commitment on your behalf, so can you afford to say 'NO' at this stage?

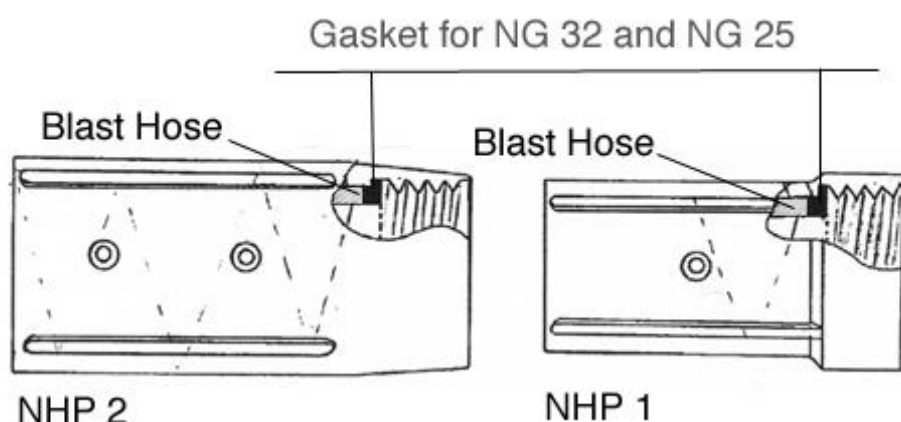
We look forward to hearing from you soon.

WARNING: Ensure that all components are assembled correctly in line with the table overleaf. Incorrect Assembly may cause rapid component wear and subsequent injury.

WARNING: Operating without secured couplings can be dangerous.

1.0 FITTING INSTRUCTIONS

- 1.1 Check that the size of coupling/nozzle holder is suitable for the dimensions of the blast hose being fitted (See Table).
- 1.2 Check that the correct gasket is available and correctly position it into the coupling/nozzle holder (see table) **Note: NG32 & NG25 Should be positioned with small diameter first.**



- 1.3 Screw a nozzle into the nozzle holder to retain the gasket.
- 1.4 Ensure the end face of the blast hose is cut 'square' to ensure a good seal with the gasket.
- 1.5 Present the female end of the coupling/nozzle holder to the end of the blast hose and by rotating it clockwise, thread it onto the hose until the end face of the hose is fully seated onto the gasket.
- 1.6 Using the correct screws, secure the coupling/nozzle holder onto the blast hose.
- 1.7 Ensure the safety lock spring retaining mechanism is present (CQP only) is in good condition and operates freely.

2.0 MAINTENANCE CHECKS (EVERY 4 HOURS USE)

- 2.1 Ensure that the coupling/nozzle gasket is in good condition and correctly positioned. Replace if necessary
- 2.2 Ensure that all coupling/nozzle retaining screws are present and correctly located.
- 2.3 Check the safety lock spring for damage and test its retaining action using another coupling. Replace if necessary.

